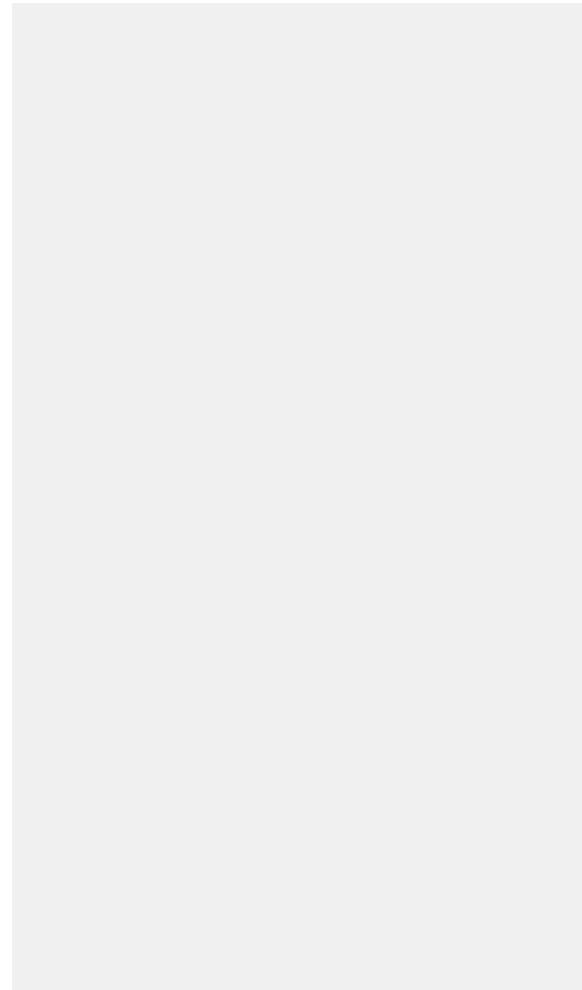


# 1/2 Steam Operated Pump with biomass as fuel

Pump vessel is submerged in well, steam pressure is used to pump water with intermittent flow.

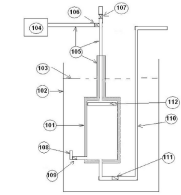


**Steam Operated Pump with biomass as fuel.**

The innovation proposes a generation of steam directly by burning waste biomass and then using the change in specific volume of gases effectively to displace water from the well resulting in pumping action. The innovation does not require regular or cyclic refilling of the pump. There are very few moving parts and hence will have low maintenance. Innovation is described herewith with the help of figure.

Steam is generated inside the boiler 100 utilizing some fuel like waste biomass. Initially valve 107 is open and valve 108 is closed. Water from the well 102 enters pump tank 101 through inlet 103 and non return valve 104. Inside the pump tank is expelled through valve 107 which is open. Now valve 107 is closed and valve 109 is open. High pressure steam from boiler 100 is pumped in the pump tank 101 through pipeline 105. This high pressure steam expands in the pump tank 101. This expansion of steam pushes the water inside the pump tank 101 to delivery pipe 106. Non return valve 104 remains closed while non return valve 111 opens permitting the water delivery. Delivery pipe will normally be outside the well 102, somewhere on ground. To avoid direct mixing of steam with water an innovative feature in the form of floating piston 112 is added. Steam strikes both side of the floating piston 112 and gets accumulated in the top portion of the pump tank 101. The accumulation of steam pushes water inside the pump tank 101, resulting in pumping action and delivering water through the delivery pipeline 106. Once the pump tank 101 is full of steam pumping will stop as no more water is available for pumping. Now the position of valves 108 and 107 is changed. Valve 109 is closed and valve 107 is open. Now the steam from the pump tank 101 is expelled from the valve 107 to atmosphere. This steam can also be used for some useful heating application like cooking, heating, drying etc.

Water from the well 102 enters the pump tank 101 through inlet 103. Once the pump tank 101 is full water the valves 108 and 107 positions are changed. Valve 107 is closed and valve 109 is open. This cycle continues and pulsating flow of water is obtained through delivery pipeline 106.



A simple engineering calculation will show how the steam expansion will result in water pumping action and also the quantification of steam required for pumping. If the water is to be pumped for 30 m head that means against static pressure of 100 kPa by the absolute pressure of 200 kPa. If the absolute pressure developed in the boiler 100 is say 300 kPa then from steam table the specific volume is say 0.320 cum per kg of steam. This means one kg of steam at 300 kPa absolute pressure will occupy 0.320 cum of volume per kg of steam. Delivery pressure of 200 kPa will be required for pumping water for 30 m head. From steam table specific volume of steam at 200 kPa is 0.830, which means that steam will occupy 0.830 cum of volume per kg of steam at 200 kPa pressure. This expansion of steam from 110 liters of 300 kPa to 830 liters at 200 kPa per kg of steam occurs inside the pump tank 101. This means theoretically 720 liters 830 liters - 110 liters of water will be pumped from the pump tank 101. In actual practice water pumped per kg of steam will be lower because of thermal losses, condensation of steam inside pump tank 101 etc.

## Solution

Steam is compressible and has different specific volumes. 1 kg of steam at 1800 kPa will occupy 110 liters while if pressure is reduced to 200 kPa the volume increases to 830 liters, which means it can displace 720 liters of water. This principle is used in the innovation. The submerged vessel in the tank gets filled with water by gravity and steam which is injected in the vessel pushes the water out because of expansion of steam. There are practically no moving parts in the system and hence it will be maintenance free.

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## Steam Operated Pump with biomass as fuel

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Creative's profile



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